



PREFORM · JUICE & MILK

Juice & Milk preform 18 g

Family: Juice & Milk · Neck finish: 32/15



Dimensions Approved-drawing dimensions
Data source Canonical product master

SKU code	DEN-JUICE-MILK-18-33-15
Application	Juice & milk
Family	Juice & Milk
Weight	18 g ± 0.2 g
Neck finish	32/15
Neck weight	3.3 g (fixed by finish — does not stretch)
Length	81.2 mm
Wall thickness	3.02 mm
Body diameter	18.87 mm
Neck height	14.90 mm
Neck support ring	35.70 mm
Thread diameter	31.8 mm
Bore diameter	27.00 mm
Below-NSR diameter	27.00 mm
Resin IV	0.76–0.80 dl/g
Acetaldehyde (AA)	≤ 5 ppm
Bottle volume	up to 500 ml
Colours available	Clear, Light Blue, Blue, Green, Honey, White
Gross weight	19.58 g (+1.58 g / 8.8% packaging)

PACKING & CONTAINER LOADING

Option	Pack qty/box	Boxes/pallet	Pallets/40ft	Qty/40ft	Gross box kg
Small Carton	1,296	31	20	803,520	25.376
Jumbo Box	16,560	1	40	662,400	328.08

APPLICATIONS & SUITABILITY

For juice and dairy / UHT — finishes suited to ambient and aseptic (cold-fill) lines with reliable seal performance.

Lead time: Typically 4–8 weeks from confirmed PO to first delivery for standard SKUs; final lead time is confirmed at quotation. Custom colours or lightweighting trials may extend it.

INDICATIVE SPEC SHEET

Final tolerances per signed PFI. Not an engineering-approved drawing. Generated from canonical product data.