PREFORM · JUICE & MILK

# Juice & Milk preform 11 g

Family: Juice & Milk · Neck finish: 32/15



| | |
|---|---|
| Dimensions | Approved-drawing dimensions |
| Data source | Canonical product master |

### PAIR WITH

**32/15 closure** · 1.79 g
DEN-CLO-32_15 · 3,024,000 / 40 ft

| | |
|---|---|
| **SKU code** | DEN-JUICE-MILK-11-32-15 |
| **Application** | Juice & milk |
| **Family** | Juice & Milk |
| **Weight** | 11 g ±0.2 g |
| **Neck finish** | 32/15 |
| **Neck weight** | 3.3 g *(fixed by finish — does not stretch)* |
| **Length** | 64 mm |
| **Wall thickness** | 2.25 mm |
| **Body diameter** | 18.91 mm |
| **Neck height** | 14.90 mm |
| **Neck support ring** | 35.70 mm |
| **Thread diameter** | 31.8 mm |
| **Bore diameter** | 27.00 mm |
| **Below-NSR diameter** | 27.00 mm |
| **Resin IV (intrinsic viscosity)** | 0.76–0.80 dl/g |
| **Acetaldehyde (AA)** | ≤ 5 ppm |
| **Bottle volume** | up to 250 ml |
| **Colours available** | Clear · Light Blue · Blue · Green · Honey · White |
| **Gross weight (per unit, incl. carton)** | 12.14 g *(+1.14 g / 10.4% packaging)* |

## PACKING & CONTAINER LOADING

| Option | Pieces per box | Boxes per pallet | Per 20ft | Per 40ft | Per land truck | Gross box kg |
|---|---|---|---|---|---|---|
| Small Carton | 1,800 | 31 | 540,000 | 1,116,000 | 1,296,000 | 21.848 |
| Jumbo Box | 20,016 | 1 | 400,320 | 800,640 | 960,768 | 235.176 |

## APPLICATIONS & SUITABILITY

For juice and milk / UHT — finishes suited to ambient and aseptic (cold-fill) lines with reliable seal performance.

**Lead time:** Lead time is confirmed on your quotation — it depends on the SKU, colour, quantity and our production plan.

INDICATIVE TECHNICAL DATA Final tolerances per signed PFI. Not an engineering-approved drawing. Generated from canonical product data.



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